# Full modeling of an encoder for real-time testing

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#### Outline

- 1. Key Takeaways
- 2. Overview of Organization and Business
- 3. Innovation Challenges and Achievements
- 4. Why did we opt for MathWorks?
- 5. Adopted Solution
- **6. Concluding Remarks**

## 1. Key Takeaways

- 1. Model-Based Design achieves preservation, protection and sharing of Intellectual Property while softening the team learning curve.
- 2. MathWorks toolset extensibility and its comprehensive libraries support the integral modelling of complex products, even for those comprising communications in a distributed control system.
- Investment in modeling and analysis pays off in subsequent validations when using automated model-to-code converters.
- Selection of the right modeling guidelines is key to avoid costly rework when targeting a specific heterogeneous platform.

## 2. Overview of Organization and Business

#### **Overview of Organization and Business**

## ikerlan

#### **Business Units**

**Advanced Manufacturing, Energy and Power Electronics** 

#### **Knowledge Areas**

Hardware and Communication **Systems** 

Industrial Cybersecurity Information and Communication **Technologies** 



**Dependable Software** 





























#### **Partnership in Elevator Safety Project**

- Orona Group: Elevator manufacturer
  - Distributed elevator control system
  - Elevator system concept and safety
  - Final integrator
- Elgo: Safety sensor manufacturer
  - Absolute encoder with integrated functional safety for elevators
- Ikerlan: Technology partner
  - MBD of real-time elevator simulator
  - Development of safety concept
  - Verification, Validation and Testing (VVT)













## 3. Innovation Challenges and Achievements

#### Integration of new safety devices into an elevator controller

- Absolute position encoder with CAN bus and CANopen interface
- Encoder with safety functions
- Electronic Safety Gear

#### Fast pace of product updates

 Impact analysis eased if models of safety sensors and actuators can be integrated within an overall model of the safety concept

#### Limited availability and variability of test elevators and mockups

- Physical constraints on achievable elevator configurations
- Position encoding technology implies a lab mockup that requires CAM motion control that could accelerate sensor wearing down

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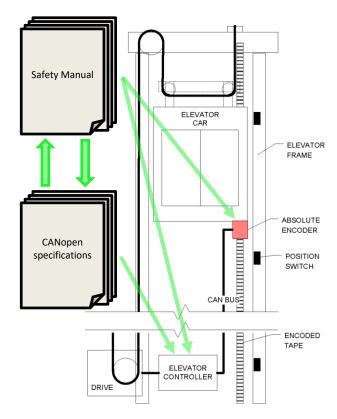
#### **Challenges**

#### Fast evolution of safety-devices

- Need to cope with evolving specifications
- Iterations with multiple prototypes

#### **Compliance with specification models**

- Multiple cross-referred document sources with potential mismatches
- How to plan and demonstrate the achievable safety rating?
- How to evaluate system modifications or replacement of obsolescent devices?



4. Why did we opt for MathWorks?

#### Hardware-in-the-Loop Elevator Simulator (HiLES)

- Cornerstone tool for integration and regression testing of controllers
- Up to 4 generations of simulators based on different RT platforms
- Each generation added complexity and platform-specific optimizations
- More accurate timing of simulated signals lead to heterogenous HIL HW
- Reverse engineering of SW-coded functionality became impractical

#### Model-based re-design with Simulink/Stateflow

- Decouple functionality from platform to ease migration to new HW
- Eases unit testing and stepwise integration
- Facilitates composition with new simulation capabilities
- Optimize for target HIL platform later once functionality is stated
- Highly automated model-to-code transformation

## 5. Adopted Solution

#### 1. Simulink modeling of conventional position sensors

- ✓ Position switches
- ✓ Quadrature encoder (HDL synthesizable, FPGA deployment)

#### 2. Simulink modeling of an absolute encoder with CAN interface

- ✓ Simulate an Elgo LIMAX 02 device
- ✓ Compliant to CiA 301 and CiA DP 406 CANopen standards
- ✓ HDL Coder synthesized and deployed on FPGA. CAN timing accuracy: 1 μsec

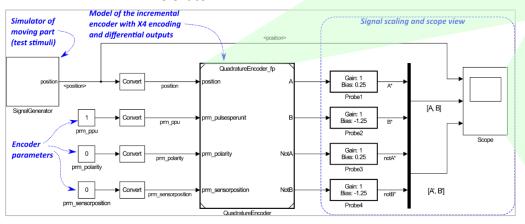
#### 3. Simulink modeling a safety abs. encoder with CAN interface

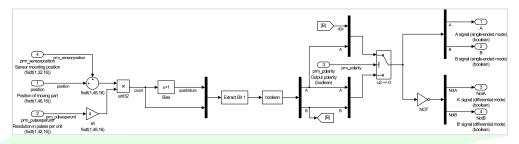
- Simulate an Elgo LIMAX 33 CP device with safety functions
- CiA 301, CiA DP 406 and manufacturer-specific object dictionaries

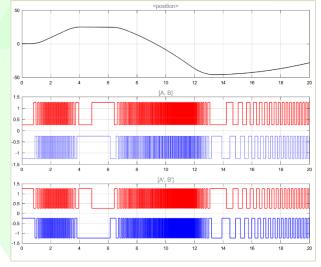
#### **Conventional Elevator Position Sensors**

#### 1. Conventional Sensors

- Position switches
- Quadrature encoder
- Synthesizable
- Valid for v<sub>elevator</sub> < 10 m/sec</li>



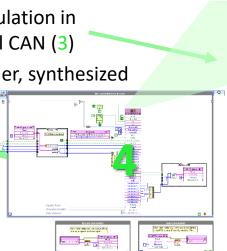


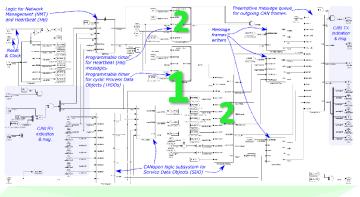


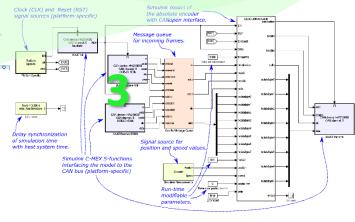
#### **Absolute Encoder with CANopen Interface**

#### 2. Elgo LIMAX 02 encoder

- Sensor and communication functions modelled in Simulink (1)
- Standard CANopen CiA 301 and CiA DP 406 profiles implemented (2)
- First validation by host simulation in Model-in-the-Loop and real CAN (3)
- Model coded with HDL Coder, synthesized and deployed to FPGA (4)







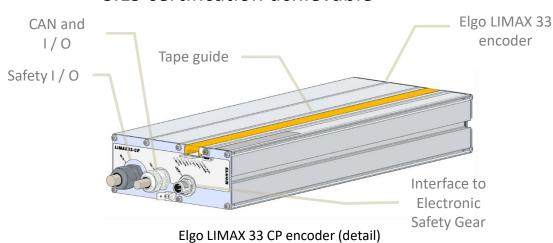
## **Absolute Encoder for Safety Elevator Applications**

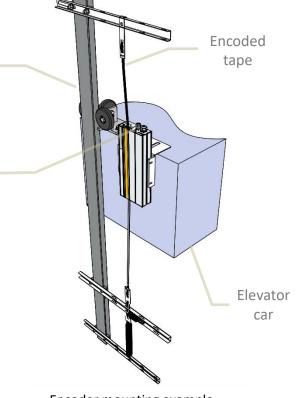
Elevator

chassis

#### 3. Elgo LIMAX 33 CP encoder

- Simplifies elevator installation
- Reduces system start-up time
- SIL3 certification achievable





Encoder mounting example

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## **Absolute Encoder for Safety Elevator Applications**

#### 3. Elgo LIMAX 33 CP encoder

Two coupled models: Safety and Communications

Extended communication object dictionary (circa 1k variables) 
Deployment hampered by FPGA constraints!

Safety Function

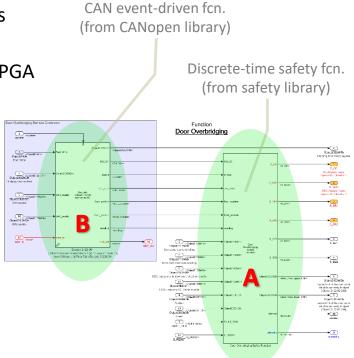
Overspeed Pretripping Teach

LIMAN Consequent Prediction as post (2)

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1.3. Safety Rectans during consistenting

1.3. Safety Rectans



#### **Absolute Encoder for Safety Elevator Applications**

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size in w

entries in

entryldxSx

size in r

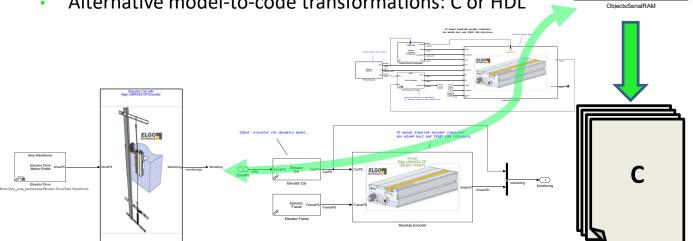
entries out

ready\_in\_

Read max size=15 valid\_out\_

#### 3. Elgo LIMAX 33 CP encoder

- HIL implementation on programmable logic requires specific memory access optimizations → HDL Library
- Model validation on Simulink host using variants
- Alternative model-to-code transformations: C or HDL



Nisize in w ready\_in\_w entries in Read max size=15 valid\_out\_ entryldxSx ready\_in\_ size in r obj214000h Objects Serial RAM HDL

entryldxSx\_w

entries out

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#### **Achievements using MBD**

#### Reusable assets for what-if scenarios

- Adaptation to changing specifications while components evolve
- Enable exploration of alternative solutions

#### "Survival-kit" for long-term maintenance

- Reference for safety-critical system with expected operation life-term > 20 yr
- Eases the evaluation of system modifications or replacement of obsolescent devices

MathWorks Toolset
MATLAB
Simulink
Simulink Coverage
Stateflow
Simulink Coder
Embedded Coder
HDL Coder
HDL Verifier

## **6. Concluding Remarks**

#### **Best Practices**

- Develop models and simulation model harnesses concurrently
- Get system and FPGA experts in-touch as early as possible
- Test frequently for correctness of models
- Test models for model-to-code transformation after modelling a new feature

#### **Lessons Learnt**

- Model partitioning from a system viewpoint can lead to models unfeasible for real-time FPGA implementations
- Hardware and timing constraints for real-time implementations shall be considered in advance to address performance bottlenecks or optimize the hardware resources required to compute the functionality in time

#### 1. Integrate communications and safety models

- Verify correctness of the assembled model throughout MIL / SIL
- Synthesize with HDL Coder and check satisfiability of resource and timing constraints for the Programmable Logic

#### 2. Deploy to real-time heterogeneous HIL testbench

 If necessary switch to fallback solution using Embedded Coder to deploy communications on a Processor

#### 3. Use Simulink & Stateflow to refine the elevator safety concept

- Support extended analysis with executable specification models
- Ease future product evolution of the safety system

# **THANK YOU**

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